Figure 1

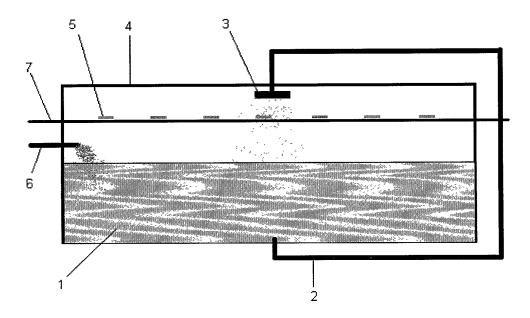


Figure 2

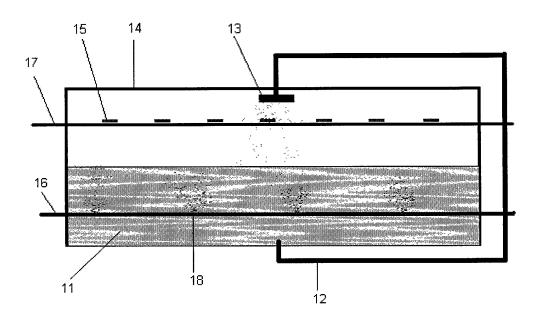
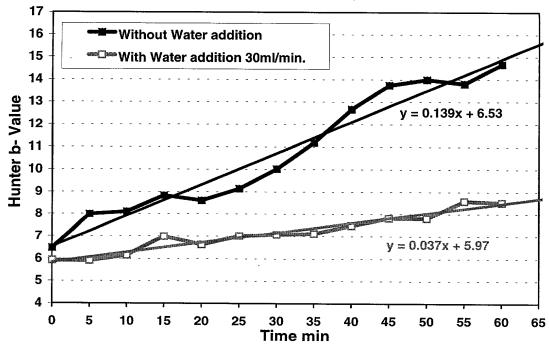


Figure 3
Coated Detergent Tablet Hunter b-value over time With & Without
water addition to the coating



13.50 13.00 With Steam addition injection 50ml/min Without steam addition 12.50 12.00 11.50 11.00 Hunter b-value = 0.095x + 7.0810.50 10.00 9.50 9.00 8.50 8.00 7.50 7.00 6.50 6.00 5.50 5.0 10.0 15.0 20.0 25.0 30.0 0.0 35.0 40.0 45.0 50.0 55.0 60.0 Time min

Figure 4
Coated Detergent Tablet Hunter b-value over time With & Without steam addition to the coating